

## Owner's Manual

Model No.

168129800FT

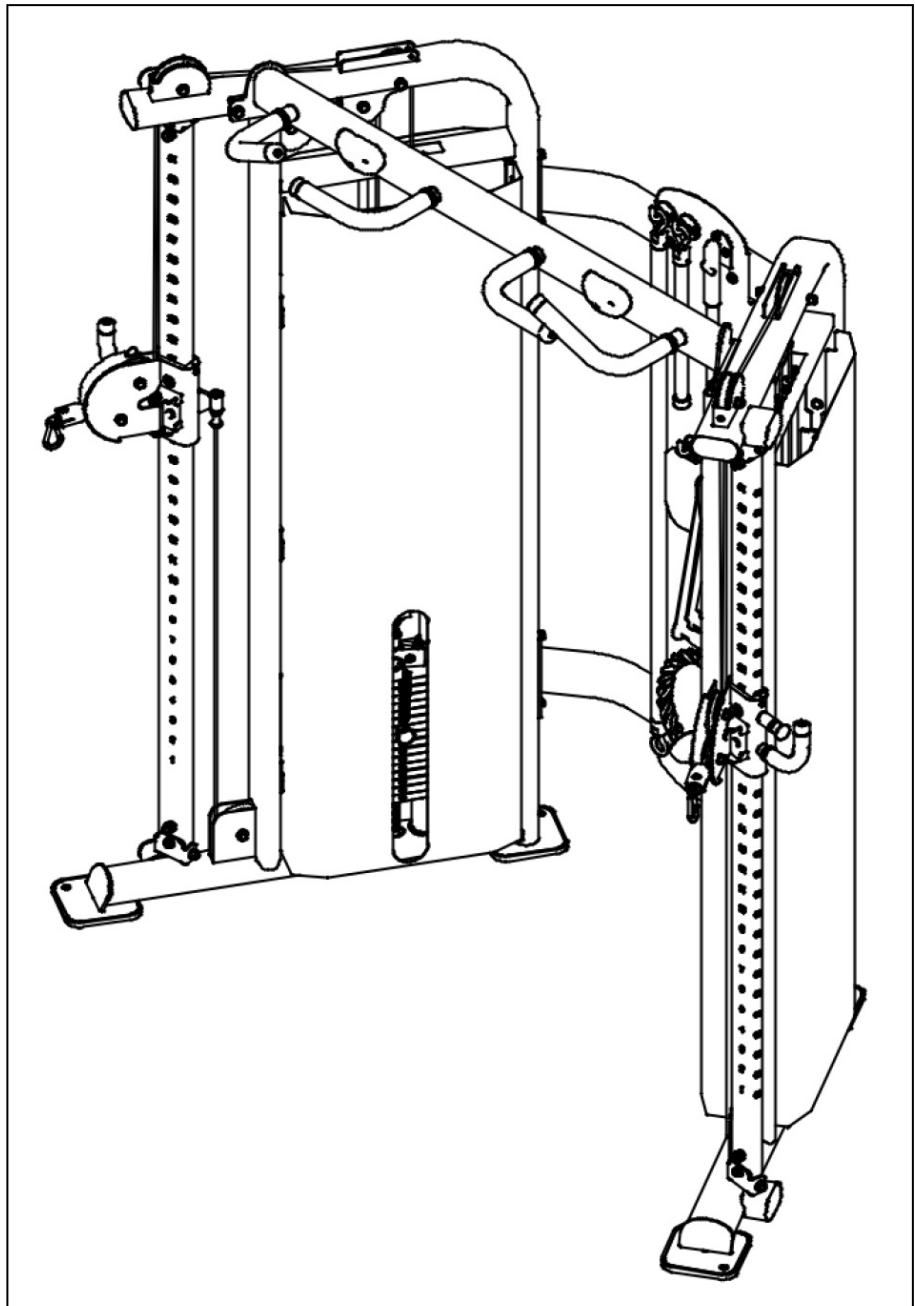
- Assembly
- Operation
- Adjustments
- Parts
- Warranty

**CAUTION:**  
Read and understand this manual before operating unit

Retain For Future Reference



## ST800FT FUNCTIONAL TRAINER



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***Thank you for purchasing our product, please save these instructions. Please do not perform or attempt any customizing, adjustments, repair or maintenance that is not described in this manual.***



Congratulations on your new ST800FT Functional Trainer and welcome to the Dyaco Canada family!

Thank you for your purchase of this Spirit ST800FT Functional Trainer from Dyaco Canada Inc. Your new ST800FT Functional Trainer was manufactured by one of the leading fitness manufacturers in the world and is backed by one of the most comprehensive warranties available. Through your dealer, Dyaco Canada Inc. will do all we can to make your ownership experience as pleasant as possible for many years to come. The local dealership where you purchased this Functional Trainer is your administrator for all Dyaco Canada Inc. warranty and service needs. Their responsibility is to provide you with the technical knowledge and service personnel to make your experience more informed and any difficulties easier to remedy.

Please take a moment at this time to record the name of the dealer, their telephone number, and the date of purchase below to make any future, needed contact easy. We appreciate your support and we will always remember that you are the reason that we are in business. Please complete and mail your registration card today and enjoy your new Functional Trainer.

Yours in Health,  
Dyaco Canada Inc.

**Name of Dealer** \_\_\_\_\_  
**Telephone Number of Dealer** \_\_\_\_\_  
**Purchase Date** \_\_\_\_\_

## ***Product Registration***

### **RECORD YOUR SERIAL NUMBER**

Please record the Serial Number of this fitness product in the space provided below.

**Serial Number** \_\_\_\_\_

### **REGISTER YOUR PURCHASE**

The self-addressed product registration card must be completed in full and returned to Dyaco Canada Inc.

## BEFORE YOU BEGIN

Thank you for choosing the SPIRIT ST800FT Functional Trainer. We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better, and enjoy life to its fullest. It's a proven fact that a regular exercise program can improve your physical and mental health. Too often, our busy lifestyles limit our time and opportunity to exercise. The SPIRIT ST800FT Functional Trainer provides a convenient and simple method to begin your assault on getting your body in shape and achieving a happier and healthier lifestyle.

Read this manual carefully before using the SPIRIT ST800FT Functional Trainer. Although Dyaco Canada Inc. constructs its products with the finest materials and uses the highest standards of manufacturing and quality control, there can sometimes be missing parts or incorrectly sized parts. If you have any questions or problems with the parts included with your SPIRIT ST800FT Functional Trainer, please do not return the product. Contact us **FIRST!** If a part is missing or defective call us toll free at 1-888-707-1880. Our Customer Service Staff are available to assist you from 8:30 A.M. to 5:00 P.M. (Eastern Time) Monday through Friday. Be sure to have the name and model number of the product available when you contact us.

## IMPORTANT SAFETY INSTRUCTIONS



### WARNING

Serious injury could occur if these safety precautions are not observed

- Obtain a medical exam before beginning any exercise program.
- Stop exercising if feeling faint, dizzy or experiencing pain and consult your physician.
- Obtain instructions before using.
- Read and understand the owner's manual and all warnings posted on the machine before using.
- Keep all children (12 and under) away. Teenagers (13 and over) and disabled must be supervised.
- Keep body and clothing free from and clear of all moving parts.
- Use the machine only for the intended use. DO NOT modify the machine.
- Inspect machine prior to use. DO NOT use if it appears damaged or inoperable.
- Inspect all cables and connections prior to use. DO NOT use if any components are worn, frayed or damaged.
- DO NOT attempt to fix a broken or jammed machine. Notify floor staff.
- DO NOT use if guards are missing or damaged.
- Be sure that the weight pin is completely inserted. Use only the pin provided by the manufacturer. If unsure seek assistance.
- Never pin the weights in an elevated position. DO NOT use this machine if found in this condition. Seek assistance from floor staff
- DO NOT use dumbbells or other incremental weights, except those provided by the manufacturer.
- Report any malfunctions, damage or repairs to the facility.
- Replace any warning labels if damaged, worn or illegible.
- DO NOT use use this machine outdoors.

## **FACILITY SAFETY PRECAUTIONS**

- Read the Owner's Manual carefully before assembling, servicing or using the equipment.
- Securely anchor each machine to the floor using the anchor holes provided in each machine.

*NOTE: Dyaco Canada is not responsible for the actual anchoring of equipment. Consult with a professional contractor.*

*NOTE: Use fasteners having a minimum of 500 lbs. tensile capacity (3/8" grade 2 bolts or better).*

*NOTE: If legs/frame does not contact surface, DO NOT pull down with anchors.*

*Shim any leg or frame not in contact with surface using flat washers.*

- Make sure that each machine is set up and operated on a solid level surface. Do not install equipment on an uneven surface.
- Make sure that all users are properly trained on how to use the equipment.
- Make sure there is enough room for safe access and operation of the equipment.
- Perform regular maintenance checks on the equipment. Also pay close attention to all areas most susceptible to wear, including (but not limited to) cables, pulleys, belts and grips.
- Immediately replace worn or damaged components. If unable to immediately replace worn or damaged components, then remove from service until the repair is made.
- Use only Dyaco Canada supplied components to maintain/repair the equipment.
- Keep a repair log of all maintenance activities.
- Inspect all cables and belts and connections prior to use. DO NOT use if any components are worn, frayed or damaged.

*NOTE: It is the sole responsibility of the user/owner or the facility operator to ensure that regular maintenance is performed*

## **SAFETY GUIDELINES AND PRACTICES**

Dyaco Canada recommends that all fitness equipment be used in a supervised area. It is recommended that the equipment be located in an access-controlled area. Control is the responsibility of the owner. The extent of control is at the discretion of the owner. It is the responsibility of the purchaser/user of Dyaco Canada products to read and understand the owner's manual, and warning labels; as well as instruct all individuals, whether end users or supervising personnel, on proper usage of the equipment.

## **PROPER USAGE**

Use machine only as described in the manual. Failing to follow proper instructions may result in injury.

- Do not lean against or pull on the framework or any component, whether machine is at rest or in use. Inappropriate or improper use may result in injury to users or third parties (bystanders).
- Do not use machine if it is not located on a solid level surface or is improperly installed.
- Provide an adequate safety perimeter between the machine, walls and other equipment to ensure that the facility has the proper clearance for usage and training.

## **SECURING EQUIPMENT**

The machine has holes in the feet, which allow for ease in anchoring to the floor. Dyaco Canada strongly recommends that to eliminate rocking, tipping or falling over due to incorrect usage and misuse, equipment be secured to a solid, level surface.

- The solid, level surface should not deviate more than 1/8" over a 10' distance or as defined and required by local building and architectural codes.
- Anchoring of equipment must be completed by a qualified licensed contractor.
- Anchoring holes are provided on the feet of the frame. All anchoring locations must be used when anchoring the equipment to the floor codes.
- Due to the wide variation of flooring on which machines may be anchored or installed, verify anchoring method and anchoring fasteners with a qualified and licensed contractor.
- A minimum pull out force of 220 lbs/100 kgs is required for each anchor position.
- Do not use machine if it is not properly anchored.

## **MAINTENANCE**

Preventative maintenance allows proper equipment operation and reduces the risk of injury. Perform the maintenance requirements as specified in the manual (see table on page 15).

## **STANDARD COMPLIANCE**

Dyaco Canada products meet or exceed applicable ASTM and EN Standards

## **WARNING/CAUTION DECALS**

- Warning decals indicate a potentially hazardous situation, which, if not avoided, could result in death or serious injury.
- Caution decals indicate a potentially hazardous situation, which, if not avoided, could result in minor or moderate injury.

**SAVE THESE INSTRUCTIONS - THINK SAFETY!**

# **ST800FT ASSEMBLY INSTRUCTIONS**

To avoid possible damage to this ST800FT Functional Trainer, please follow these assembly steps in the correct order. Be sure to read your Assembly/Owner's Guide before using your new ST800FT Functional Trainer.

Please use the various lists in this manual to account for all parts included in the assembly. If replacement parts are needed, use the part number and the description from the lists. Use only our replacements when servicing. Failure to do so will void your warranty and could result in personal injury.

After assembly, check all operations for ease of use. If any problems are experienced, first recheck the assembly instructions for possible errors made. If more help is needed, call your authorized dealer. Be sure to have your serial number ready.

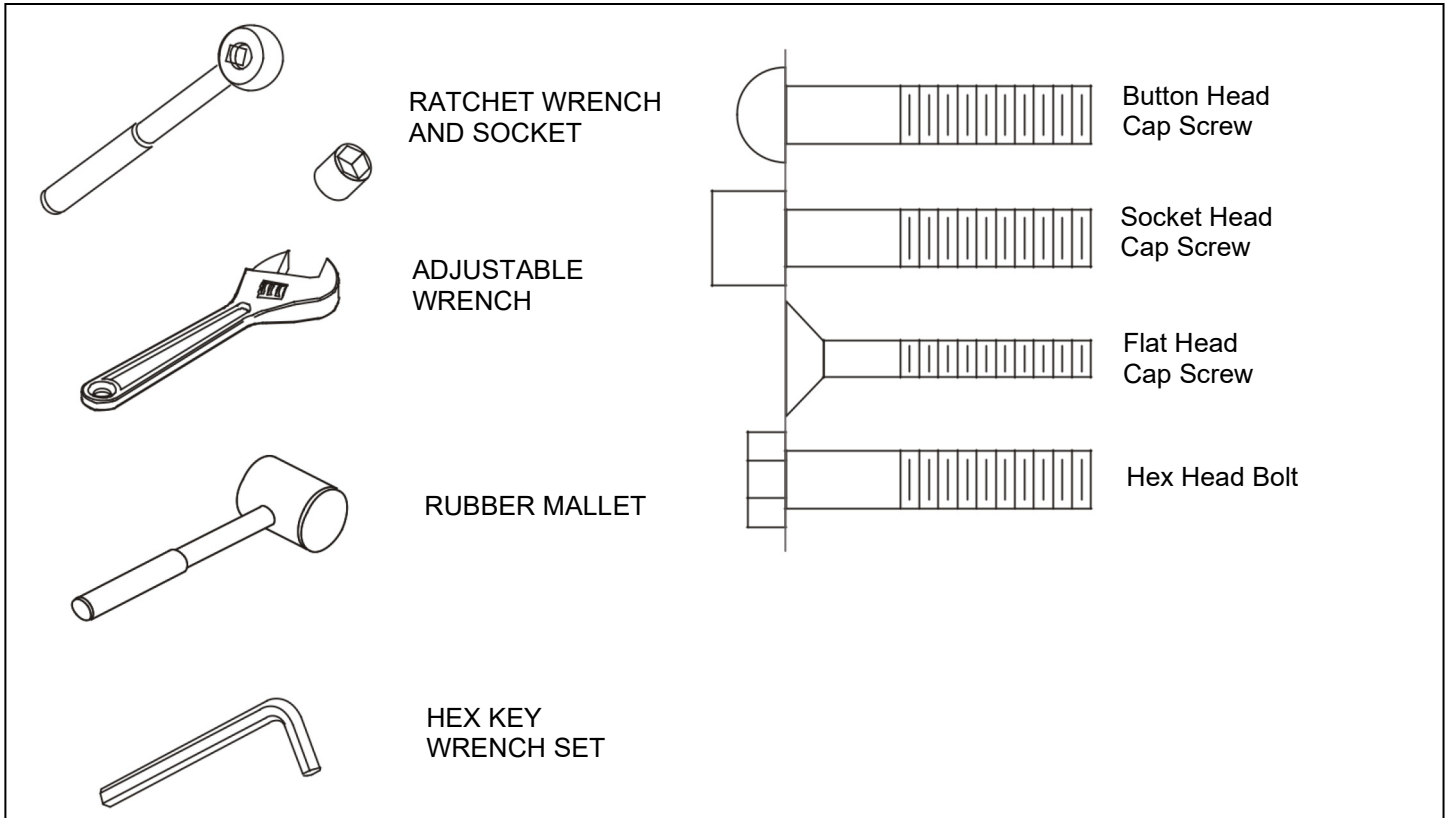
*NOTE: During assembly, it is recommended to ensure that all bolts are in place and partially threaded before completely tightening any one bolt.*

# UNPACKING

Cut the straps, then pull the staples away from the bottom half and lift the top half of the carton off of the bottom.

The hardware is located in the holes of the associated tubes/brackets

## ST800FT TOOLS REQUIRED / HARDWARE GUIDE





# **ST800FT** ASSEMBLY INSTRUCTIONS

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Assembly of the equipment takes professional installers approximately 2 hours. If this is the first time you have assembled this type of equipment, plan to spend more time. It is highly recommended to use professional installers to assemble the equipment. You may find it quicker, safer, easier to assemble with the assistance of another person as some components of the unit are large and heavy.

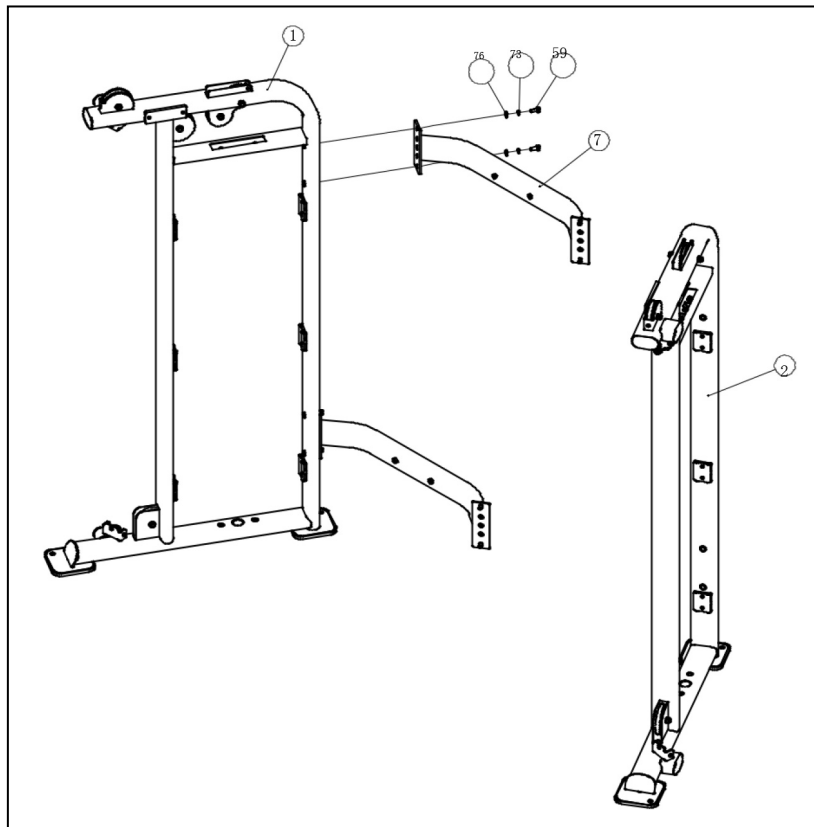
It is important that you assemble your product in a clean, clear, uncluttered area. This will enable you to move around the product while you are fitting components and reduce the possibility of injury during assembly. Note: As with any assembled part, proper alignment is critical. While tightening the fasteners, be sure to leave room for adjustments. Do not fully tighten the fasteners until instructed to do so. Be careful to assemble the components in the sequence presented in this manual.

## **ST800FT** STEP ONE

Connect the Right Stand (No. 2) to the Left Stand (No. 1) using the two Cross Braces (No. 7).

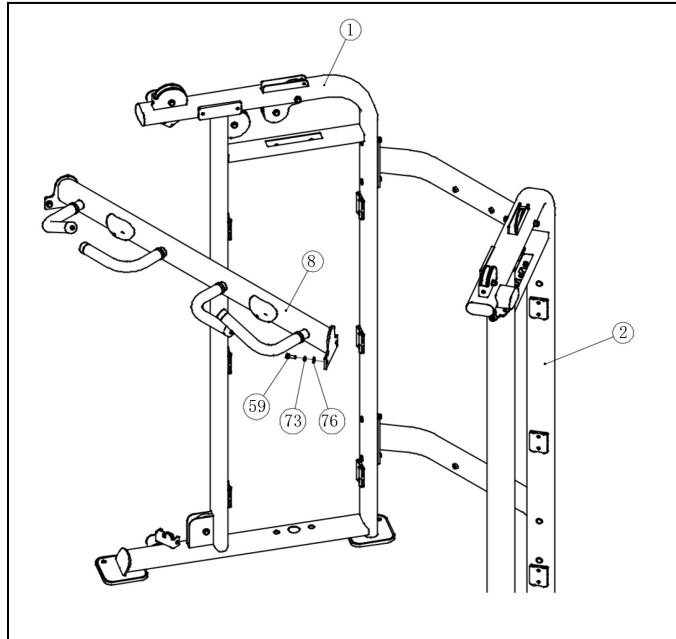
Secure with:

4 M10 x 25 Hex Head Bolts (No. 59), 4 Spring Washers  $\phi$  10 (No. 73), 4 Washers  $\phi$ 11 x  $\phi$ 20 x 2 (No. 76). Note: Hand Tighten the Bolts.



## **ST800FT STEP TWO**

Attach the Transverse Beam (No. 8) to the Right Stand (No. 2) and the Left Stand (No. 1).  
Secure with: 4 M10 x 25 Hex Head Bolts (No. 59), 4 Spring Washers  $\phi$  10 (No. 73), 4 Washers  $\phi$ 11 x  $\phi$ 20 x 2 (No. 76). Note: Hand Tighten the Bolts.



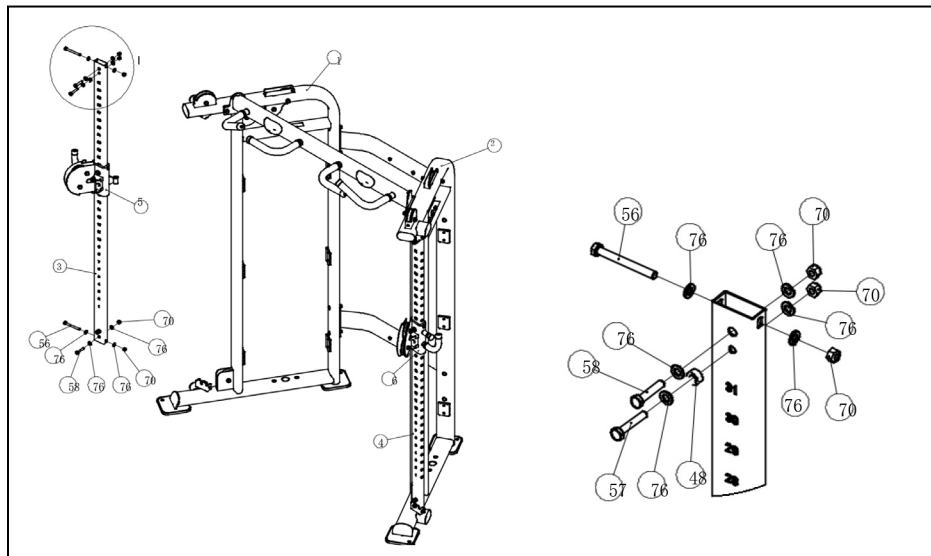
## **ST800FT STEP THREE**

Slide the Left Strip Frame (No. 5) onto the Left Guide Bar (No. 3).

Slide the Right Strip Frame (No. 6) onto the Right Guide Bar (No. 4)

Attach the Left Guide Bar (No.3) onto the Left Stand (No. 1). Secure using 2 M10 x 95 Hex Head Bolts (No.56), 2 M10 x 50 Hex Head Bolts (No.58), 4 M10 Nylon Lock Nuts (No.70) and 8  $\phi$ 11 x  $\phi$ 20 x 2 Washer (No.76).

Repeat for the Right Guide Bar (No.4) onto the Right Stand (No.2). Note: Wrench Tighten the Bolts.



## **ST800FT STEP FOUR**

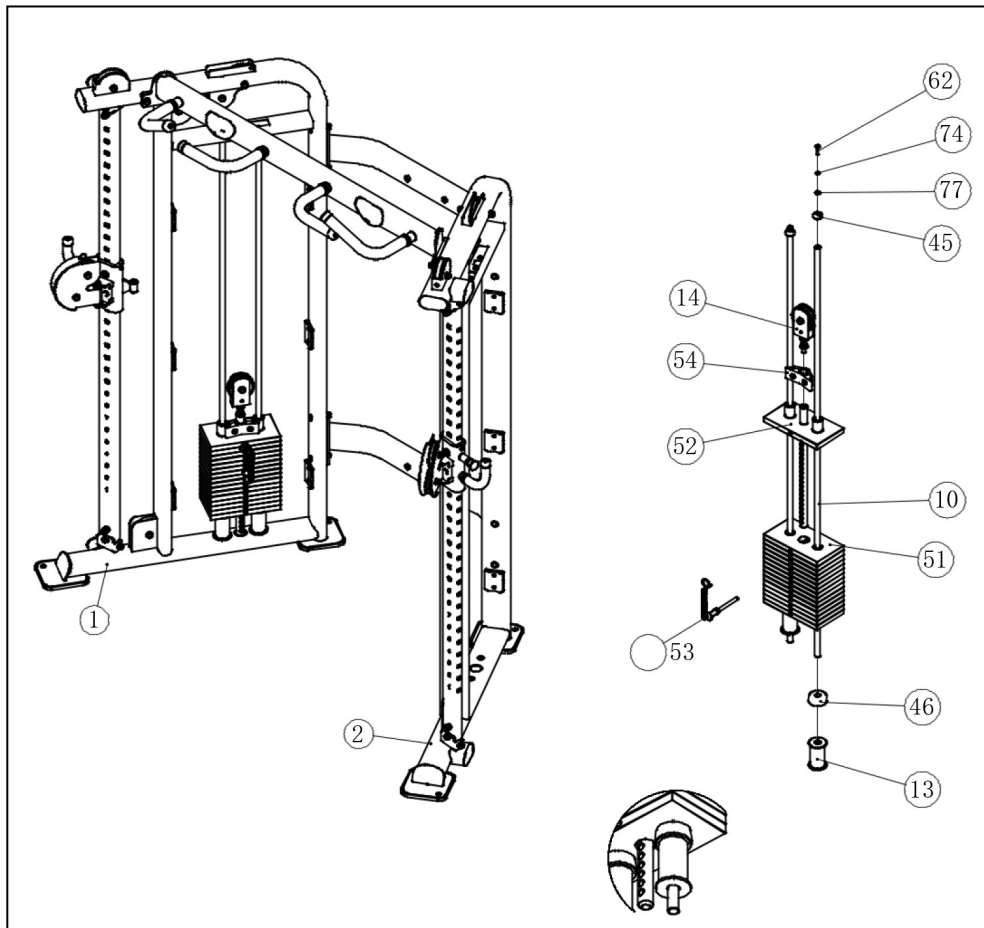
Slide the 2 Guide Bars (No. 10) into the holes at the base. Allow the Guide Bars to lean inward together toward the center of the machine - this will allow you to more easily slide on the necessary parts during this assembly step.

Slide the 2 Support Frames (No. 13) onto the 2 Guide Bars (No. 10) first, then slide the 2 Weight Bumpers (No. 46) on top of them. The two Support Frames (No. 13) and the two Weight Bumpers will support the weight stack.

Note: If additional 50lbs of plates are purchased to increase the weight from 160lbs to 210lbs on each weight stack, then these two Support Frames will be removed - see diagram at end of assembly steps for more info.

Slide 15 Weight Plates (No. 51) onto the 2 Guide Bars (No. 10), then slide on the Top Plate (No. 52). Tilt the 2 Guide Bars (No. 10) back to a vertical position (pointing straight up) and secure the 2 Guide Bars (No. 10) to the frame at the top using: 2 Mount Sleeves (No. 45), 2 Washers  $\phi 9 \times \phi 16 \times 1.5$  (No. 77), 2 Spring Washers  $\phi 10$  (No. 74), 2 M8 x 30 Socket Head Cap Bolt (No. 62)

Attach the Rubber Pedestal (No. 54), then the Pulley Connecting Frame (No. 14) to the Top Plate (No. 52). Then attach the Selector Pin with Coil (No. 53) to the bolt portion of the Pulley Connecting Frame (No. 14). Note: Wrench Tighten the Screws.

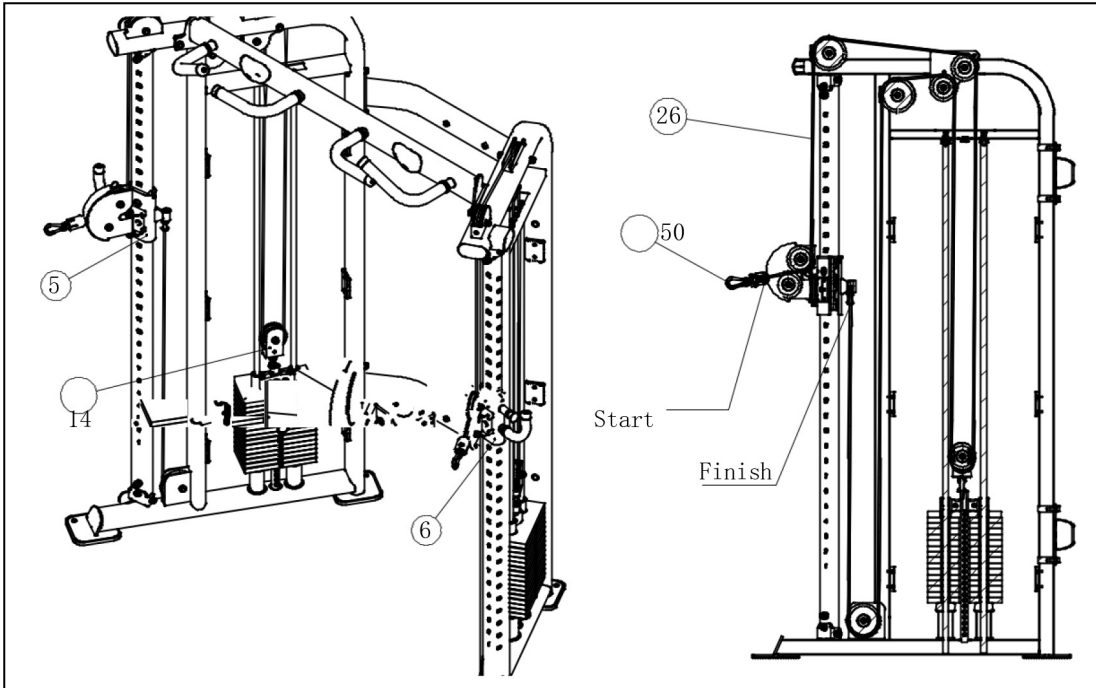


## ST800FT STEP FIVE

Repeat this step for both sides of the machine.

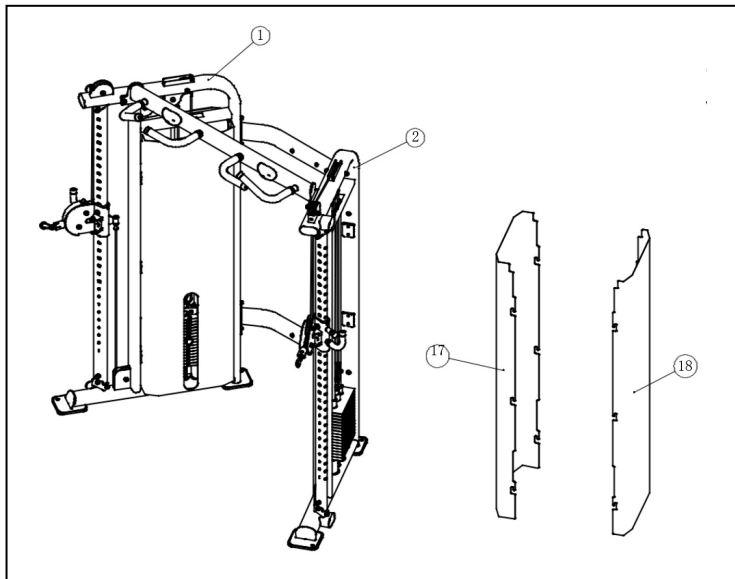
Follow the diagram with the Cable Assembly (No. 26) through the framework as shown. Pay special attention to make sure the cable end with the bolt is connected at the "Finish" and the cable end with the loop is positioned at the "Start" as shown in the diagram.

Note: Wrench Tighten Bolts and Nylon Lock nuts



## ST800FT STEP SIX

Hook the Inner Shroud (No.17) enclosing the Left Stand (No.1) along with the Outer Shroud (No.18). Repeat for the Right Stand (No.2).

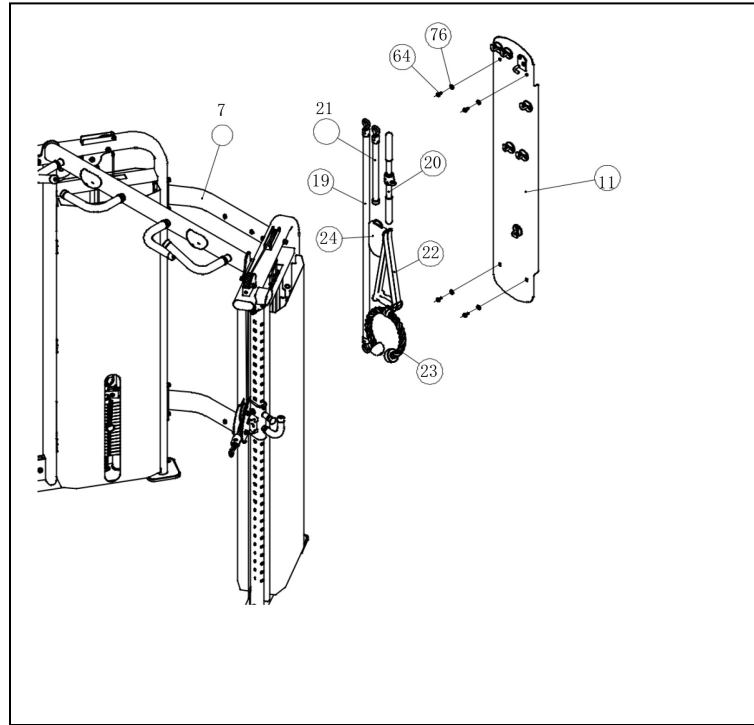


## **ST800FT** STEP SEVEN

Attach the Hang Board (No. 11) to the two Cross Braces (No. 7) using: 4 M10 x 20 Button Head Cap Screw (No. 64), 4 Washers  $\phi 11 \times \phi 20 \times 2$  (No. 76)

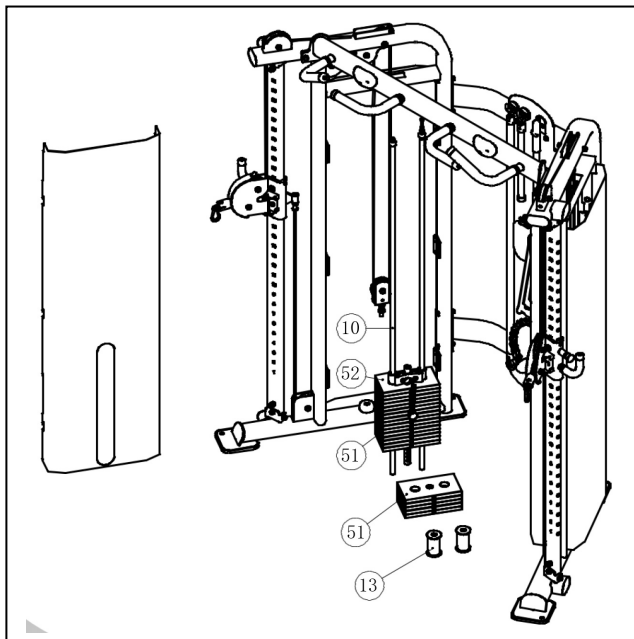
Place the Accessories under the silhouette of their shape.

Long Handle (No.19), Short Pull Handle Assembly (No.20), Short Handle (No.21), Two Lat Straps (No.22), Triceps Rope (No.23), Foot Lat Strap (Np.24).



## ST800FT HEAVY WEIGHT STACK

Disassemble the Inner Shroud (No.17), two Guide Bars (No.10), 15 Weight Plates (No.51).  
 Take away the two Support Frame (No.13), add 5 Weight Plates (No.51) to the Left stand (No.1).  
 Repeat on the Right Stand (No.2).



EFFECTIVE RESISTANCE (Each Weight Stack)	
WEIGHT SELECTED	ACTUAL RESISTANCE
10	5
20	10
30	15
40	20
50	25
60	30
70	35
80	40
90	45
100	50
110	55
120	60
130	65
140	70
150	75
160	80

EFFECTIVE RESISTANCE (Each Weight Stack)	
WEIGHT SELECTED	ACTUAL RESISTANCE
170	85
180	90
190	95
200	100
210	105

# RESISTANCE TRAINING BENEFITS AND TIPS

Always consult a physician before starting an exercise program. To be successful in your exercise program, it is important to develop an understanding of the basic principles of resistance training. Now that you have assembled your Dyaco Canada gym, it is only natural that you want to get started immediately. First, determine a few realistic, short term goals and expectations for yourself. Choose an appropriate exercise routine that best suits your individual needs.

- Warm up properly before engaging in resistance training. Stretching, yoga, jogging, calisthenics, or other cardiovascular exercise can help prepare your body for the heavier workload of lifting weights.
- Learn how to perform the exercise correctly before using heavy weight. Correct form is important to avoid injury and ensure that you work the proper muscle groups.
- Know your limitations. If you are new to resistance training or are starting back, after an extended layoff, start slowly and build foundational strength over a longer period of time.
- Pay attention to your breathing. As a general rule of thumb inhale on the non-exertion part of the movement and exhale during the exertion portion. Never hold your breath.
- Keep in mind how important the recovery phase is in achieving your goals. The general rule is to allow a minimum of 48-72 hours before training the same muscles. If you still experience soreness after this period of time has elapsed, take a few additional days until the soreness has subsided.
- To achieve maximum results and avoid possible injury, consult a fitness professional to formulate a complete exercise program.

# GENERAL MAINTENANCE

For best performance, Dyaco Canada Inc. recommends the following maintenance schedule. Check the integrity and function of the following parts. Replace all worn components immediately. Your equipment comes with a commercial schedule decal. For in home use, please follow the maintenance schedule listed below:

ROUTINE	COMMERCIAL	HOME	LATEST DATE ENTRY
Inspect: Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	Daily	Weekly	
Clean: Upholstery	Daily	Weekly	
Inspect: Cables or Belts and their tension	Daily	Weekly	
Inspect: Accessory Bars, and Handles	Weekly	Monthly	
Inspect: All Decals	Weekly	3 Months	
Inspect: All Nuts and Bolts, tighten if needed	Weekly	3 Months	
Inspect: Anti-Skid Surface	Weekly	3 Months	
Clean & Lubricate: Guide Rods with a Teflon (PTFE) based lubricant	Monthly	3 Months	
Lubricate: Seat Sleeves, Turcite Bushings, Linear Bearing	Monthly	3 Months	
Clean and Wax: All Glossy Finishes	6 Months	Yearly	
Repack with Grease: Linear Bearings	6 Months	Yearly	
Replace: Cables, Belts and Connecting Parts	Yearly	3 Years	



# GENERAL MAINTENANCE

Links, Pull-Pins, Snap Hooks, Swivels, Weight Stack Pins:

Check all pieces for signs of visible wear or damage.

Check springs in snap hook and pull-pins for proper tension alignment.

If the spring sticks or has lost its rigidity, replace it immediately.

Upholstery:

To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.

Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.

Replace ripped or worn upholstery immediately.

Keep sharp or pointed objects clear of all upholstery

Decals:

- Inspect and familiarize yourself with any safety warnings or other user information posted on each decal

# GENERAL MAINTENANCE

Nuts and Bolts:

Inspect all nuts and bolts for any loosening and tightening if needed.

Go through a re-tightening sequence periodically to ensure that all hardware is tensioned properly

Anti-Skid Surfaces:

These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.

Belts and Cables:

We use only high-quality belt, and mil-spec cables.

Visually inspect the belt and cables for fraying, cracking, peeling, or discoloration.

While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.

Replace belts and cables immediately at the first of damage or wear. Do not use equipment until belts or cables have been replaced

Belt and Cable Tension:

Referring to the Owner's Manual, when belt or cables are used check all bolts attachments to be sure they are properly attached.

Check slack in cables and re-adjust cable tension if needed.

### Seat Sleeves, Guide Rods:

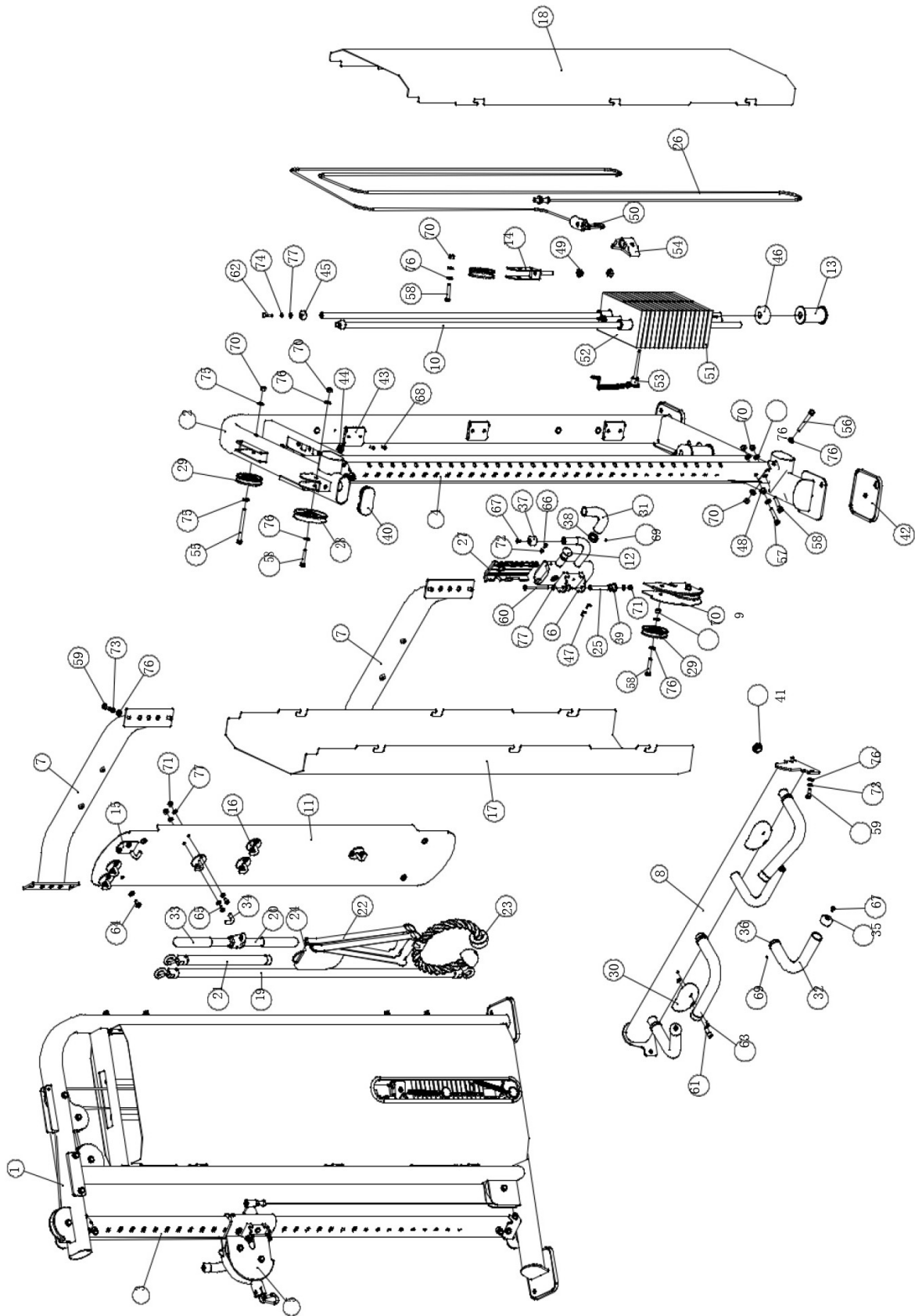
Wipe down adjusting tubes with a dust free rag before applying lubricant.

Lubricate seat sleeves and Guide Rods with a Silicon or Teflon based lubricant spray.

### Linear Bearings:

Referring to the Owner's Manual carefully disassemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearing and their tracks. Repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.

# EXPLODED VIEW DIAGRAM



Customer service: 1-888-707-1880  
Email: customerservice@dyaco.ca

Dyaco Canada Inc 2020

# PARTS LIST

KEY NO	PART NO	DESCRIPTION	Q'TY
1	9800FT01	Left Stand	1
2	9800FT02	Right Stand	1
3	9800FT03	Left Guide Bar	1
4	9800FT04	Right Guide Bar	1
5	9800FT05	Left Slip Frame	1
6	9800FT06	Right Slip Frame	1
7	9800FT07	Cross Brace	2
8	9800FT08	Transverse Beam	1
9	9800FT09	Dual Pulley Bracket	2
10	9800FT10	Guide Bar	4
11	9800FT11	Hand Board	1
12	9800FT12	Pop Pin	2
13	9800FT13	Support Frame	4
14	9800FT14	Pulley Connecting Frame	2
15	9800FT15	Fixing Rack	1
16	9800FT16	Hook Fixing Rack	6
17	9800FT17	Inner Shroud	2
18	9800FT18	Outer Shroud	2
19	9800FT19	Long Handle	1
20	9800FT20	Short Pull Handle Assembly	1
21	9800FT21	Short Handle	1
22	9800FT22	Lat Strap	2
23	9800FT23	Triceps Rope	1
24	9800FT24	Foot Lap Strap	1
25	9800FT25	Shaft for Pulley Bracket	2
26	9800FT26	Cable Assembly	2
27	9800FT27	Plastic Tube Guide	4
28	9800FT28	Big Pulley	6
29	9800FT29	Small Pulley	10
30	9800FT30	Rock Climbing	2
31	9800FT31	Grip	2
32	9800FT32	Sleeve	3
33	9800FT33	Sleeve	2
34	9800FT34	L Hook Sleeve	7
35	9800FT35	Aluminum Cap 32	4
36	9800FT36	Aluminum Ring 32	4

KEY NO	PART NO	DESCRIPTION	Q'TY
37	9800FT37	Aluminum Cap 25	2
38	9800FT38	Aluminum Ring 25	2
39	9800FT39	Spacer	4
40	9800FT40	Plug	6
41	9800FT41	Plug	4
42	9800FT42	Foot Cove	4
43	9800FT43	Shield Permanent Seat	12
44	9800FT44	Bumper	2
45	9800FT45	Mount Sleeve	4
46	9800FT46	Weight Bumper	4
47	9800FT47	Nylon Bumper	4
48	9800FT48	Nylon Spacer	4
49	9800FT49	Six Angle Flange Nut M12	4
50	9800FT50	Gourd Hook 8	2
51	9800FT51	Weight Plate	30
52	9800FT52	Top Plate	2
53	9800FT53	Selector Pin w/Coil	2
54	9800FT54	Rubber Pedestal	2
55	9800FT55	Hex Bolts M10 x 115	2
56	9800FT56	Hex Bolts M10 x 95	4
57	9800FT57	Hex Bolts M10 x 55	4
58	9800FT58	Hex Bolts M10 x 50	18
59	9800FT59	Hex Bolts M10 x 25	12
60	9800FT60	Hex Bolts M8 x 95	2
61	9800FT61	Socket Head Cap Bolts M10 x 30	2
62	9800FT62	Socket Head Cap Bolts M8 x 30	4
63	9800FT63	Socket Head Cap Bolts M4 x 20	2
64	9800FT64	Button Head Cap Screw M10 x 20	4
65	9800FT65	Button Head Cap Screw M8 x 16	14
66	9800FT66	Button Head Cap Screw M6 x 12	4
67	9800FT67	Flat Head Cap Screw M6 x 15	6
68	9800FT68	Screw M5 x 20	24
69	9800FT69	Socket Set Screw M5 x 3	12
70	9800FT70	Nylon Lock Nut M10	28
71	9800FT71	Nylon Lock Nut M8	16
72	9800FT72	Nylon Lock Nut M6	4
73	9800FT73	Spring Washer 10	12

<b>KEY NO</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>Q'TY</b>
<b>74</b>	9800FT74	Spring Washer 10	4
<b>75</b>	9800FT75	Arc Washer 10.5 x 21 x 1.8	4
<b>76</b>	9800FT76	Washer 11 x 20 x 2	68
<b>77</b>	9800FT77	Washer 9 x 16 x 1.5	36

# MANUFACTURER'S LIMITED WARRANTY

Dyaco Canada Inc. warrants all its Functional Trainer parts for a period of time listed below, from the date of retail sale, as determined by a sales receipt. Dyaco Canada Inc.'s responsibilities include providing new or remanufactured parts, at Dyaco Canada Inc.'s option, and technical support to our independent dealers and servicing organizations. In the absence of a dealer or service organization, these warranties will be administered by Dyaco Canada Inc. directly to a consumer. The warranty period applies to the following components:

Frame: 10 Years

Parts: 5 Years

Cables: 1 Year

Upholstery/ Grips: 6 months

## NORMAL RESPONSIBILITIES OF THE FACILITY

The facility is responsible for the items listed below:

1. The warranty registration card must be completed and returned to the address listed on the card within 10 days of the original purchase.
2. Proper use of the Functional Trainer in accordance with the instructions provided in this manual.
3. Expenses for making the fitness equipment accessible for servicing, including any item that was not part of the fitness equipment at the time it was shipped from the factory.
4. Damages to the fitness equipment finish during shipping, installation or following installation.
5. Routine maintenance of this unit as specified in this manual.

## EXCLUSIONS

This warranty does not cover the following:

1. CONSEQUENTIAL, COLLATERAL, OR INCIDENTAL DAMAGES SUCH AS PROPERTY DAMAGE AND INCIDENTAL EXPENSES RESULTING FROM ANY BREACH OF THIS WRITTEN OR ANY IMPLIED WARRANTY.  
Note: Some areas do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.
2. Service call reimbursement to the facility. Service call reimbursement to the dealer that does not involve malfunction or defects in workmanship or material, for units that are beyond the warranty period, for units that are beyond the service call reimbursement period, for fitness equipment not requiring component replacement, or fitness equipment not in non-dues paying facility or household use.
3. Damages caused by services performed by persons other than authorized Dyaco Canada service companies; use of parts other than original Dyaco Canada parts; or external causes such as corrosion, discoloration of paint or plastic, alterations, modifications, abuse, misuse, accident, improper maintenance, inadequate power supply, or acts of God.
4. Products with original serial numbers that have been removed or altered.
5. Products that have been sold, transferred, bartered, or given to a third party.
6. Products that do not have a warranty registration card on file at Dyaco Canada Inc. Dyaco Canada Inc. reserves the right to request proof of purchase if no warranty record exists for the product.
7. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE.
8. Product used in prisons and correctional facilities.

Warranties outside of the Canada may vary. Please contact your local dealer for details

## SERVICE

The sales receipt establishes the labour warranty period should service be required. If service is performed, it is in your best interest to obtain and keep all receipts. This written warranty gives you specific legal rights. Service under this warranty must be obtained by following these steps, in order:

1. Contact your selling authorized dealer or Dyaco Canada.
2. If you have any questions about your new product or questions about the warranty contact Dyaco Canada Inc. at 1-888-707-1880.
3. Dyaco Canada's obligation under this warranty is limited to repairing or replacing, at Dyaco Canada's option, the product through one of our authorized service centers. All repairs must be preauthorized by Dyaco Canada.
4. All transportation costs, both to our factory and upon return to the facility, are the responsibility of the facility. The facility is responsible for adequate packaging upon return to Dyaco Canada Inc. Dyaco Canada Inc. is not responsible for damages that occur during shipping. Make all freight damage claims with the appropriate freight carrier. DO NOT SHIP ANY UNIT TO OUR FACTORY WITHOUT A RETURN AUTHORIZATION NUMBER. All units arriving without a return authorization number will be refused.
5. For any further information, or to contact our service department by mail, send your correspondence to:

Dyaco Canada Inc. 5955 Don Murie Street Niagara Falls, ON L2G 0A9

Product features or specifications as described or illustrated are subject to change without notice.

All warranties are made by Dyaco Canada Inc.

# dyaco

Please visit us online for information about our other brands and products manufactured and distributed by Dyaco Canada Inc.

**SPIRIT**

[spiritfitness.ca](http://spiritfitness.ca)

**XTEERRA**

[xterrafitness.ca](http://xterrafitness.ca)

**UFC**

[dyaco.ca/UFC/UFC-home.html](http://dyaco.ca/UFC/UFC-home.html)

**SOLE**  
FITNESS

[solefitness.ca](http://solefitness.ca)

**EVERLAST**

[dyaco.ca/products/everlast.html](http://dyaco.ca/products/everlast.html)

 *Johnny G*  
by **SPIRIT**

[spiritfitness.ca/johnnyg.html](http://spiritfitness.ca/johnnyg.html)

**TRINOR**  
**SPORTS**

[trainorsports.ca](http://trainorsports.ca)

For more information, please contact Dyaco Canada Inc.

T: 1-888-707-1880 | 5955 Don Murie St., Niagara Falls, Ontario L2G 0A9 | [sales@dyaco.ca](mailto:sales@dyaco.ca)

Dyaco Canada Inc. [dyaco.ca](http://dyaco.ca)